

CENTRAL INTELLIGENCE AGENCY

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STAHLGUSSWERK KETSCHENDORF VEB
 PRODUCTION PLAN FOR MARCH 1950

Customer	Position Number	Total Weight*	Weight per item in kg.	Description	Model Number	Planned Production	Actual Production
Stahlgusswerk Ketschendorf:	01	3,000		Various castings for own requirements.		3,680	3,300
IES Leipzig:	02	17,150	175	"Spülbagger-zohre".	500-2	98	89
Leipziger Stahlbau:	03	22,820	188.5	Rotor wheels (Laufräder).	B9/C10	120	151
Maschinenbau Stassfurt:	04	15,216	210	Spur wheels.	16091	4	4
			52.5	Eccentric hubs.	21255	19	1
			370	Spur wheel halves.	15659.14	2	2
			285	Trestle.	15834	1	1
			52.5	Eccentric hubs.	21255	18	—
			45	Connecting rods.	3885-4A	16	14
			18.6	Anterior fulcrum (Vord. Hebel).	2619-4A	5	3
			51	Anterior fulcrum brackets (Vord. Hebelträger).	16095	19	18
			21	"Rechenaufhängung".	3797	13	10
			57.4	Adjusting levers (Einstellhebel).	2967	20	20
			61.5	Elbow lever.	2656-4A	11	9
			61.5	Elbow lever.	2656-4B	8	7
			23.7	Posterior fulcrum (hint. Hebel).	2616-8A	20	15
			23.5	"Rechenaufhängung".	2961	15	9
			10.7	Pushrod end pieces.	2607	3	8
			17.9	Forked pieces (Gabelstücke).	2614	19	12
			25.5	Hubs.	3032	10	4
			4.6	Eyes.	13028r	21	17
			6	Eyes.	130281	28	22
			112	"Doppelhebelrad".	15017	1	1
	05	2055		Rollers.	14691	3	3
Mühlenbau Zachachwitz:	06	3,432	91.6	Roller mounts (Walzenträger).	150136	15	16
			81.6	Roller mounts (Walzenträger).	150137	20	20
			30.4	Small coupled wheels.	150145	14	4

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Customer	Position Number	Total Weight	Weight per item in kg.	Description	Model Number	Planned Production	Actual Production
Germania Chemnitz:	07	3,829	465	T pieces.	RK 151	1	1
			37	Clamp halves (Schellenhälften).	RK 156	15	24
			67	Toothed clutch halves (Zahnkupplungshälften).	RK 90	2	2
			165	Hinges.	RK 150	10	14
			102.5	Flanges.	RK 152	10	33
DKK Schürfenstein:	08	183	8.5	Headers.	A82/0130 2-3	2	2
			48	Piston block (Kolbenblock).	A0/01130 1-1	1	1
			117.5	Cylinder.	A0/0130 4-1	1	1
Horch Zwickau:	09	21,787	2.1	Switch guides (Schaltführungen).	312 108-504	600	591
			39	Differential case halves (Ausgleichsgehäusehälften).	112 104-577	300	85
			25	Differential case halves (Ausgleichsgehäusehälften).	112 104-578	300	290
			24.5	Front wheel hubs.	623068-1	3	3
			85	Transmission cases (Antriebsgehäuse).	403-01-014-00	4	3
			16	Differential case halves (Ausgleichsgehäusehälften).	403-07-011-02	2	1
			15.5	Bearing housings (Lagergehäuse).	403-05-014-02	2	1
			2	Bearing brackets.	406-01-079-03	10	10
			4.4	Stop frames.	401-05-010-23	15	7
Fahrzeugwerk Schönebeck:	10	22,567	21.7	Radiator frames.	112113-507	300	143
			2.5	Gasket covers (Dichtungsdeckel).	303119-504	19	19
			1.05	Chain pulleys (Kettenrollen).	402124-402	250	185
			1.4	"Kettenbuchsen".	402124-403	127	2
			16.5	Roller halves.	403119-401	18	15
			6.5	Supporting roller treads (Stützrollenlaufkränze).	303120-505	5	8
			20.2	Wheel hubs.	212126-532	500	707
			37.2	Drive wheel hubs (Triebbradnaben).	103106-515	21	16
			2.5	Spring casings.	312126-502	220	243
			4.4	Bearing brackets.	312135-527	400	438
			4.4	Bearing brackets.	312135-528	400	462

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Customer	Position Number	Total Weight	Weight per item in kg.	Description	Model Number	Planned Production	Actual Production
Brandenburger Traktorenwerk:	11	6,010	1.4	Ventilator flanges.	201-249	36	9
			7.9	Wheel hubs.	203-0119	400	445
			0.8	Hub caps.	203-0125	400	424
			2.7	Trestles.	203-0201	400	602
			7	Clutches.	211-02	200	191
Phänomen Zittau:	12	1,740	5.8	Steering knuckles. Plan according to a GUS letter of 22/2/50. Molding equipment is not yet available. There will probably be only 20 test pourings. Additional orders refused since the Ifa-quota (VVB Automotive Industry quota) is already overdrawn.	174407	300	6
Waggonbau Bautzen:	13	12,160	7.5	Axle guard cross heads (Achshaltergleitbacken).	1854 l	300	528
			7.5	Axle guard cross heads (Achshaltergleitbacken).	1854 r	300	350
			11.1	Spring brackets.	1879	200	5
			13.6	Spring brackets.	1871 r	200	99
			13.6	Spring brackets.	1871 l	200	148
Fahrzeug und Geräte Vetschau:	14	35,653	19.2	Disc wheels.	317 B01-01/1	250	338
			18.8	Disc wheels.	317 B01-01/2	250	496
			29.5	Buffers.	317 B01-215	425	332
			2.2	Bush flanges (Büchsenflansche).	317 B01-08	525	199
			12	Bearings.	FO 074/1	202	207
			12	Bearings.	FO 074/2	202	202
			18.4	Wheels.	M 06/3	196	78
			13.5	Bearings.	M 06/1	145	121
			13.5	Bearings.	M 06/2	148	133
			LEW Hennigsdorf:	15	28,445	33	Axle housings.
25.2	Axle housings.	9912				176	117
Elektrokarren u. Div.:	16	17,522	31.3	Motor housings.	394031	50	15
			2.1	Double-prong sockets (Doppelrohrfassungen).	394595	3	4
			49.5	Pinions (Zahnradler).	394075	3	3
			1.15	Spring shackles.	4818	34	13
			32.5	Wheel discs.	7544	3	3
			116	Main wheel halves (Grossradhälften).	394677	16	2

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Customer	Position Number	Total Weight	Weight per item in kg.	Description	Model Number	Planned Production	Actual Production
				114 Steel casting mold (Stahlgussmantel).	I 333 35	1	1
				287 Rotor wheels (Laufräder).	394 186	6	6
				150 Cylinder.	3.00061	1	1
				301 Pinion (Zahnrad).	13.0116	1	1
				22 Axle housing.	8843	1	1
				28 Axle housing.	8844	1	1
				470 Gear wheel rims.	394073	3	3
				1.3 Break levers.	5559	5	4
				Bearing brackets.	394033	20	-
				14 Axlebox cases.	120001	6	5
				19 Axlebox cases.	380136	24	12
				5.4 Axlebox lids.	380137	24	22

Customer	Position Number	Total Weight	Weight per item in kg.**	Description	Model Number	Pieces
Maschinenbau Stassfurt:	17	4,923	42.5	Brake hanger supports.	394303	2
			20.5	Brake shaft bearings.	394305	6
			22.4	Brake hanger supports.	394133	3
			1.4	Bearings.	394552	3
			41.2	Hooks.	394359	10
			35.5	Girders.	394124	4
			0.4	Rod heads.	394546	11
			300	Casings.	394145	13
Kjellberg Finsterwalde:	18	6,295	26.5	Commutator dies (Kollektorpressringe).	M 33	121
			21	Armature dies (Ankerpressringe).	M 39	56
Galvanotechnik Leipzig:	19	4,731	20.5	Compression clamping rings (Druckringe).	11404	19
			26.5	Compression clamping rings (Druckringe).	11405	27
			4.1	Compression clamping rings (Druckringe).	11454	260
			6.2	Compression clamping rings (Druckringe).	11455	272
			42	Compression clamping rings (Druckringe).	11439	10
			34.5	Compression clamping rings (Druckringe).	11438	30
			1	Preliminary breaker castings (Vorbrecherstempel).	11512	30
			55	Rollers.	11527	2

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Customer	Position Number	Total Weight	Weight per item in kg.	Description	Model Number	Pieces			
Teltower Hart-zerkleinerung:	20	3,298	29	Cone pinion.	6417	1			
			2.2	"Einstellklötze".	6480	3			
			27	Spur wheel.	6481	1			
			8.5	Change-speed gear halves.	6464	2			
			7	Change-speed gear halves.	6463	2			
			10	Change-speed gear halves.	6465	2			
			11	Change-speed gear halves.	6466	2			
			2.2	Connecting rods.	6461	2			
			35	Spur wheels.	6431	2			
			21	Cone pinions.	6434	2			
			28	Cone pinions.	6433	2			
			5.6	Headers.	6473	20			
			3.2	Headers.	6474	22			
			1.5	Headers.	6475	23			
			95	Rotor wheels (Laufräder).	6486a	4			
			5	Sprinkling cone (Spritz-kegel).	6384	1			
			6.8	Oil pan.	6403	1			
			5.2	Packing rings.	6380	5			
			48	Spur wheel.	6480	1			
			59	Bevel wheels.	6432	2			
			45	Bevel wheels.	6425	2			
			48	Spindle bearings (Spindel-lager).	6445	4			
			39	Gear wheel rims.	6487	4			
			48	Rotor wheels (Laufräder).	6429	4			
			92	Rotor wheels (Laufräder).	6486b	4			
			220	Rotor wheels (Laufräder).	6483a	8			
			75	Gear wheel rims.	6484	2			
			49.4	Plate hub (Teller-nabe).	6396	1			
			Skema Dresden:	21	381	13.5	Lever.	13202	1
						90	Double, jointed bent-levers (Doppelpkniefelenkhebel).	5E 531	2
						34	Toggle joint.	5E 541	1
						2.7	Coupling bar.	5E 905	1
						115	Drive wheel.	5V 950	1
						2	"Anpresshebel".	6W 802	1
K. Krause Leipzig:	22	1,507	52	Link rods (Kulissenstangen).	90526	5			
			75	Pressing rods.	90 686	5			
			115	Bent levers.	90 239	4			
			13	Clutch forks.	4498	5			
			19	"Tischkurven"	4514	9			
			0.25	Castings.	90689	6			
			0.25	Castings.	90690	7			
Rohrleitungsbau Finow:	23	1,886	119	Rotor wheels (Laufräder).	13065	6			
			39.5	Gear wheel rims.	13068	11			
			22.5	Rotor wheels (Laufräder).	13151	3			

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Customer	Position Number	Total Weight	Weight per item in kg.	Description	Model Number	Pieces
Hydraulik Freital:	24	2,100	1,050	Cylinders.	839a	2
Bleichert Leipzig: ***	25	8,517	110 6.4	Internal gear wheel rims. Sledges.	T 1706 D 3435	36 2
Beka Ketschendorf:	26 27 28	8,517	750 760 43 66.5 52 42.5 10.2 13.2 200 2.3 163.5 166 223 22 128 123	Upper dish (Oberschale). Lower dishes (Unterschale). Clincher rings (Wulstringe). Clincher rings (Wulstringe). Clincher rings (Wulstringe). Clincher rings (Wulstringe). Stripping rings (Aufbrechringe). Stripping rings (Aufbrechringe). Upper dishes (Oberschale). Lower dishes (Unterschale). Upper dish (Oberschale). Lower dish (Unterschale). Upper dishes (Oberschale). Lower dishes (Unterschale). Upper dish (Oberschale). Lower dishes (Unterschale).	SKFO 62 SKFO 62 F82131 2207 16a 16b 2347 2346 1580 1580 1725 1725 1487 1487 2112 A 2112 B	1 2 10 19 13 14 26 18 6 6 1 1 2 2 1 5
Manafelder Kupferbergbau:	29	7,010	26.4 30 3.3 67 152 17 310 260 283 15 14 60 170 107	Buffer casings. Buffer guides. Buffer plate. Rotor wheels (Laufräder). Rotor wheels (Laufräder). Draw-cock guides (Zughahnführungen). Cable drum. Crane traversing wheels (Kranlaufräder). Crane traversing wheels (Kranlaufräder). Guide rail holders. Guide rail holders. Rollers. Gear wheel rim bodies. Cylinder covers.	KGH 389 389a 389b 1152 336 530 365 370a 370b 2800a 2789a 389 371 689	9 14 1 4 5 6 1 4 4 2 2 4 3 2
Stahl- und Walzwerk Riesa:	30	591	41 30	Hubs. "Anpressmuttern".	805078/1 805078/2	2 2
MAS Neuenhagen:	31	1,450	3	Mine grabs (Stollengreifer)	22687	318

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Customer	Position Number	Total Weight	Weight per item in kg.	Description	Model Number	Pieces
Horstmann Berlin:	32	91	0.4	Cams.	107-9	13
			2.5	Suspension trusses.	109-15	4
			6.3	Bearing brackets.	110-1	13
Energiebezirk Nord:	33	700	—	Spur wheels.	K2315	—
Sodafabrik Stassfurt:	34	3,300	555	Scalping or peeling knife (Schälmesser).	1163	1
			75	Dipper teeth.	1192	6
			69	Dipper teeth.	1116	4
			35	Pinion (Ritzel).	1222	1
			52	Safety-valve sleeves (Sicherheitsventilstutzen).	1237	3
			103	Pinions (Ritzel).	937	4
			19	Bearing brackets.	1080	24
Fluorit Rottleberode:	35	3,300	—	Trolley wheels.	263	—
Plamag Plauen:	36	92	92	Molding star dish (Gießsternschale).	70421-02	1
Neubauer Chemnitz:	37	1,595	18.4	Pinions (Zahnräder).	260	8
			15.5	Pinions (Zahnräder).	230	9
			84	Pinions (Zahnräder).	105	4
			110	Pinion (Zahnrad).	70Z.M9	1
			87	Pinion (Ritzel).	22Z.M9	1
			25	Under pulleys (Unterblockrollen).	300/360	11
			6	Bearings.	LN DIN 60	3
			3	Cover.	LN DIN 60a	1
			8.7	Bearings.	LN DL 60/80	3
			4	Covers.	LN DL 60/80a	3

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* Comment: Presumably these weights are in kilograms. The total weight is presumably achieved by multiplying the weight per item by the planned production, not the actual production as might be expected. However, the total weight does not in most cases equal the sum of the individual items of either the planned production or the actual production.

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** Comment: The weight per item multiplied by the pieces does not in most cases result in the total weight as given in the report.

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*** Comment: In this case it is an SAG which gets at present internal gear wheel rims (Innenzahnkränze), individual weight 110 kilograms. It concerns itself only with a part of the tank production which is Tz-turret (sic) operation.

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